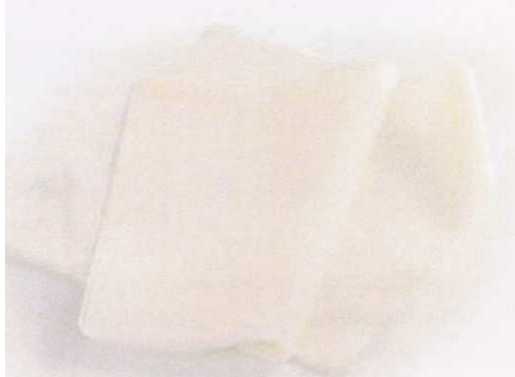


# Technical wipes



SOCOMORE has invested for more than 10 years in the textile technologies, which now enables us to select, qualify, and promote formats suited to client requirements.

SOCOMORE has fully integrated the production processes of wiping material from the master-roll transformation down to the wipe presaturation step.

**Our expertise in the textile trade is reinforced by our knowledge of the formulation of chemical products.**

This contributes to the fine-tuning of specific textile/product couples for innovative and high-performance impregnation.

## Unwoven / pre-impregnated wipes

Our wipes are impregnated with the formulated solvents SOCOMORE (DIESTONE, HYSO and SOCOSOLV solvent range), water-based solutions base (SOCOCLEAN range) and raw materials (MEK, IPA, Heptane).

The wipes improve your environmental performances: Reduction of solvent consumption, reduction of VOC\* and reduction of waste.

Product name	Description	Nature of the cloth	Grammage	Impregnation: Solvents	Specifications / MABEC
<b>PROSAT</b>	For the preparation of surfaces before painting.	Blown extruded polypropylene. Folded in four.	36 gr/m <sup>2</sup>	DIESTONE DLS, HEPTANE, IPA, IPA 85/15, IPA 70/30, WS 40, etc.).	ASTON MARTIN; FAURECIA; DAIMLER CHRYSLER; FORD; GENERAL MOTORS; TOYOTA; DIAMOND STAR HONDA MERCEDES AMERICAN FREIGHTLINER PETERBILT TRUCK THOMAS BUILT BUS; TIFFIN MOTORCOACH
<b>SATWIPES C3</b>	For miscellaneous cleaning, notably windows in aeronautics.	100% polyester. Pre-cut rolls.	70 gr/m <sup>2</sup>	Large variety of solvents and solvent mixtures available (DIESTONE DLS, DIESTONE D, HEPTANE, IPA, IPA 70/30, IPA 85/15, etc.).	DAIMLER CHRYSLER; FORD; GENERAL MOTORS; TOYOTA
<b>SATWIPES C86</b>	For the preparation of surfaces before bonding and painting and the removal of excess sealant squeeze-out.	100% rayon. Pre-cut rolls.	60 gr/m <sup>2</sup>	Large variety of solvents and solvent mixtures available (DIESTONE DLS, DIESTONE D, HEPTANE, IPA, IPA 70/30, IPA 85/15, etc.).	Meets the requirements of AMS 3819 B and BMS 15-5F.
<b>SCRUBSAT</b>	For miscellaneous cleaning, notably for composite residues on moulds. Wipes with an abrasive side and a soft side.	Support and abrasive side in polypropylene. Pre-cut rolls.		Large variety of solvents and solvent mixtures available (DIESTONE DLS, DIESTONE D, HEPTANE, IPA, IPA 70/30, IPA 85/15, etc.).	
<b>SOCOSAT I80</b>	For the preparation of surfaces before bonding and the removal of excess sealant squeeze-out.	100% viscose. Pre-cut rolls.	50 gr/m <sup>2</sup>	Large variety of solvents and solvent mixtures available (DIESTONE DLS, DIESTONE D, HEPTANE, IPA, IPA 70/30, IPA 85/15, etc.).	RENAULT
<b>SOCOSAT P45</b>	For the removal of excess mastic. Can be used in combination with SOCOCLEAN I2478, a non-VOC solvent.	100% polyester. Pre-cut rolls.	45 gr/m <sup>2</sup>	Large variety of solvents and solvent mixtures available (DIESTONE DLS, SOCOCLEAN I2478, etc.).	
<b>SOCOSAT PPA60</b>	For the preparation of surfaces before painting and the cleaning of fine dust (composite).	Micro-filament, polyester, polyamide. Folded in four.	60 gr/m <sup>2</sup>	Aqueous solutions and solvents.	
<b>SOCOSAT VP80</b>	For the preparation of surfaces before painting and other cleaning designed for large surfaces >1 m <sup>2</sup> .	Viscose, polyester. Pre-cut rolls.	80 gr/m <sup>2</sup>	Large variety of solvents and solvent mixtures available (DIESTONE DLS, DIESTONE D, HEPTANE, IPA, IPA 70/30, IPA 85/15, etc.).	- Compliant with BOEING-17487 paint adherence tests. Tests carried out with DIESTONE DLS. - Evaluated as per AMS 3819C.

\*VOC: Volatile Organic Compound

## Distributors for pre-impregnated wipes

Product name	Description	Specifications / MABEC
<b>CANISTER (PM, MM, GM)</b>	For SATWIPES, SOCOSAT I80, and P45	BMW; RENAULT
<b>SELF-CLOSING (PM, MM, GM)</b>	For SATWIPES, SOCOSAT I80, and P45	
<b>JUMBO</b>	For SATWIPES C86	
<b>JUMBO 24 09</b>	For SOCOSAT VP80	
<b>JUMBO 24 16</b>	For SOCOSAT VP80	
<b>SATBOX</b>	For PROSAT and SOCOSAT PPA60	



## Dry wipes

Our range of technical dry wipes is designed for the cleaning of painting and sealant equipment as well as polishing and finishing operations.

Product name	Description	Nature of the cloth	Specifications / MABEC
<b>CLEANTUBE</b>	Facilitates the cleaning of excess mastic. Manufactured in a category 10 clean room. Can be washed and reused. Available with smooth or embossed surface.	100% polyester, knitted, tube shape	DAIMLER CHRYSLER; FORD; GENERAL MOTORS; TOYOTA; AUTO ALLIANCE; HONDA; MERCEDES; SUBARU
<b>POLYWIPES</b>	Good solvent absorption. Resistance to abrasion. Manufactured and packaged in a category 10 clean room. Low percentage of particles and extractables.	100% polyester, knitted, does not run	
<b>QUILTEC</b>	For the cleaning of painting tools. The two-ply nature considerably increases resistance and durability. Manufactured and packaged in a category 10 clean room.	100% woven polyester	PEUGEOT
<b>SOCOSHINE</b>	Extremely soft wipe, good for polishing and finishing operations. Available with hemmed and unhemmed edges. Can be washed up to 30 times.	Bi-component microfibre mix (nylon & polyester).	FIAT AUTO; ROLLS ROYCE
<b>SOCOWIPES</b>	Technical wiping during surface preparation. It is also very efficient for the removal of excess sealant squeeze-out.	Non-woven, net, cellulose polyester.	
<b>SOCOWIPES VP50</b>	Technical wiping during surface preparation. It is also very efficient for the removal of excess sealant squeeze-out.	Non-woven, net, cellulose polyester.	
<b>SONTARA EC</b>	Technical wiping developed for more resistance and better performance.	Non-woven, net, cellulose polyester.	EADS CASA



## Tack cloth wipes for dust removal

Tack Cloths are specially designed wipes suitable for all preparation and wiping operations before painting, for particle contamination and sanding removal.

We offer gauze, non-woven or knitted materials, and are impregnated with a special synthetic resin.

Product name	Description	Nature of the cloth	Impregnation level	Type of impregnation	Specifications / MABEC
<b>SOCOFIX STANDARD 01820</b>	Specially adapted for high contamination. Excellent capacity to retain dust and dry particles thanks to its net structure.	Viscose	Strong	Non-drying synthetic resin	DAIMLER CHRYSLER; FORD; ADAM OPEL AG / GENERAL MOTORS; RENAULT
<b>SOCOFIX ULTRA 0020</b>	Excellent capacity to retain dust and dry particles thanks to its net structure.	Unbleached cotton	Normal	Non-drying synthetic resin	PEUGEOT; DAIMLER CHRYSLER; VOLKSWAGEN / AUDI; FORD
<b>SOCOFIX WAVE BZ5050</b>	Specially adapted for high contamination, notably thanks to its undulating structure. Excellent capacity to retain dust and dry particles and easy to handle.	Viscose and rayon mix	Strong	Non-drying synthetic resin	SOTIRA; DAIMLER CHRYSLER; FORD; BMW; PEUGEOT
<b>SOCOFIX HYDRO 2050</b>	Specially designed for surfaces sensitive to static thanks to the patented water-based resin (EP0837176). Excellent capacity to retain dust and particles.	Cotton and viscose mix	Normal	Water-soluble, non-drying synthetic resin	VOLKSWAGEN / AUDI; FORD; BMW
<b>SOCOFIX HYDRO GRID</b>	New technology specially designed for applications that demand no pilling and for abrasive, sharp, or angular surfaces.	Microfibre polyester and viscose	Normal	Water-soluble, non-drying synthetic resin	
<b>SOCOFIX SOFT 9134</b>	Appropriate for low contamination and a perfect finish before painting as well as for surfaces sensitive to static thanks to its patented water-based resin (EP0837176). No tack transfer to the surface.	Unwoven viscose	Normal	Water-soluble, non-drying synthetic resin	VOLKSWAGEN / AUDI; ADAM OPEL AG / GENERAL MOTORS
<b>SOCOFIX SOFT 9334</b>	Appropriate for low contamination and a perfect finish before painting. No tack transfer to the surface to be cleaned.	Unwoven viscose	Strong	Non-drying synthetic resin	
<b>SOCOFIX SOFT 9439</b>	Specific for hot surfaces and/or in humid environments. No tack transfer to the surface to be cleaned.	Unwoven viscose	Very low	Non-drying synthetic resin	DAIMLER CHRYSLER
<b>SOCOFIX POLY CLASSIC 1844</b>	New technology specially designed for applications that demand no pilling and for abrasive, sharp, or angular surfaces.	Knitted polyester	Normal	Non-drying synthetic resin	
<b>SOCOFIX POLY HYDRO 1244</b>	New technology specially designed for applications that demand no pilling and for abrasive, sharp, or angular surfaces. Also designed for surfaces sensitive to static thanks to the patented water-based resin (EP0837176).	Knitted polyester	Normal	Water-soluble, non-drying synthetic resin	
<b>TAXFRE</b>	Appropriate for dust removal before painting and bonding as well as final dust removal after sanding.	100% non-woven polyester	Low	Synthetic resin	